



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5076-3

Job Sheet 177083



Part No: D5076-3

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SE 18/05/13
100	Waterjet	4 pcs	5/24/18	5/24/18	0.00	0.48	Waterjet1		SE 18/05/13
110	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/05/13
120	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC8-5		38
130	Brake NC	4 pcs	5/24/18	5/24/18	0.04	0.50	Brake NC 1		DAS 38
140	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs	5/24/18	5/24/18	0.00	0.34	HandFinish1		SA 18-07-04
160	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC7-4		38
170	Packaging	4 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2	ST 6/14	JUL 05 2018
180	QC21-SA	4 Ea	5/24/18	5/24/18	0.00	0.00	QC21		21 9-80 JUL 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	4.8800 sf (1.22 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	5	347	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 2:25 PM Dart.Gagnon.Michelle



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CANADA
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Container No: S070876



Part: D5076-3

Job No: 177083

Serial No/Batch: S070876

Revision:

Inspector:

Date: 05/13/18

8-18
S1
DYE

8-18
38
8-18
38
DYE

DART AEROSPACE LTD		Work Order:	177083
Description: Bracket		Part Number:	D5076-3
Inspection Dwg: D5076 Rev: A		Page 1 of 1	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0.101	1		VSC-01	
3.05	+/-0.030	3.056	1			
2.55	+/-0.030	2.555	1			
0.040	+/-0.010	0.040	1			
3.15	+/-0.030	3.159	1			
0.30	+/-0.030	0.31	1			
3.30	+/-0.030	3.306	1			
0.28	+/-0.030	0.29	1			
4.07	+/-0.030	4.07	1			
2.76	+/-0.030	2.77	1			
1.76	+/-0.030	1.766	1			
0.50	+/-0.030	0.508	1			
0.28	+/-0.030	0.28	1			
0.80	+/-0.030	0.80	1			
0.50	+/-0.030	0.50	1			
0.80	+/-0.030	0.80	1			
1.35	+/-0.030	1.36	1			
2.35	+/-0.030	2.355	1			
0.70	+/-0.030	0.706	1			
0.35	+/-0.030	0.354	1			
8.48	+/-0.030	8.49	1			
9.18	+/-0.030	9.18	1			
16.07	+/-0.030	16.07	1			

Measured by: SC	Checked by: 38	QC Inspector:
Date: 18/05/13	Date: MAY 14 2018	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ	MA